

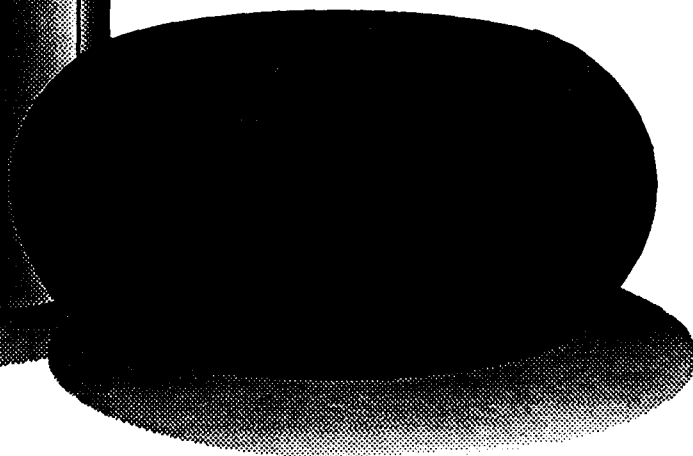
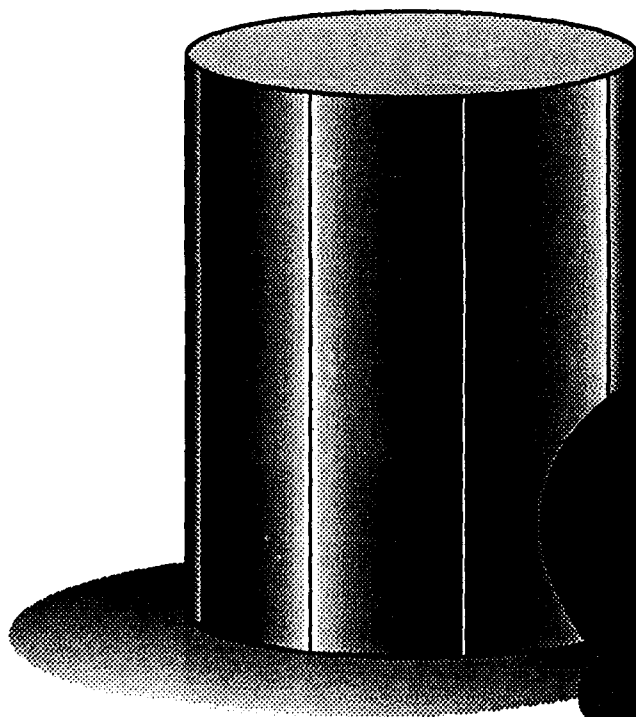
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Atlas of Formability

Cast Aluminum 6009
Flow Stress Curves



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**ATLAS OF FORMABILITY
CAST ALUMINUM 6009**

by

Howard A. Kuhn

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Johnstown, PA 15904**

for

**Naval Industrial Resource Support Activity
Building 75-2, Naval Base
Philadelphia, PA 19112-5078**

September 31, 1991

The views, opinions, and/or findings contained in this report are those of the authors and should not be construed as an official Department of the Navy position, policy, or decision, unless so designated by other documentation

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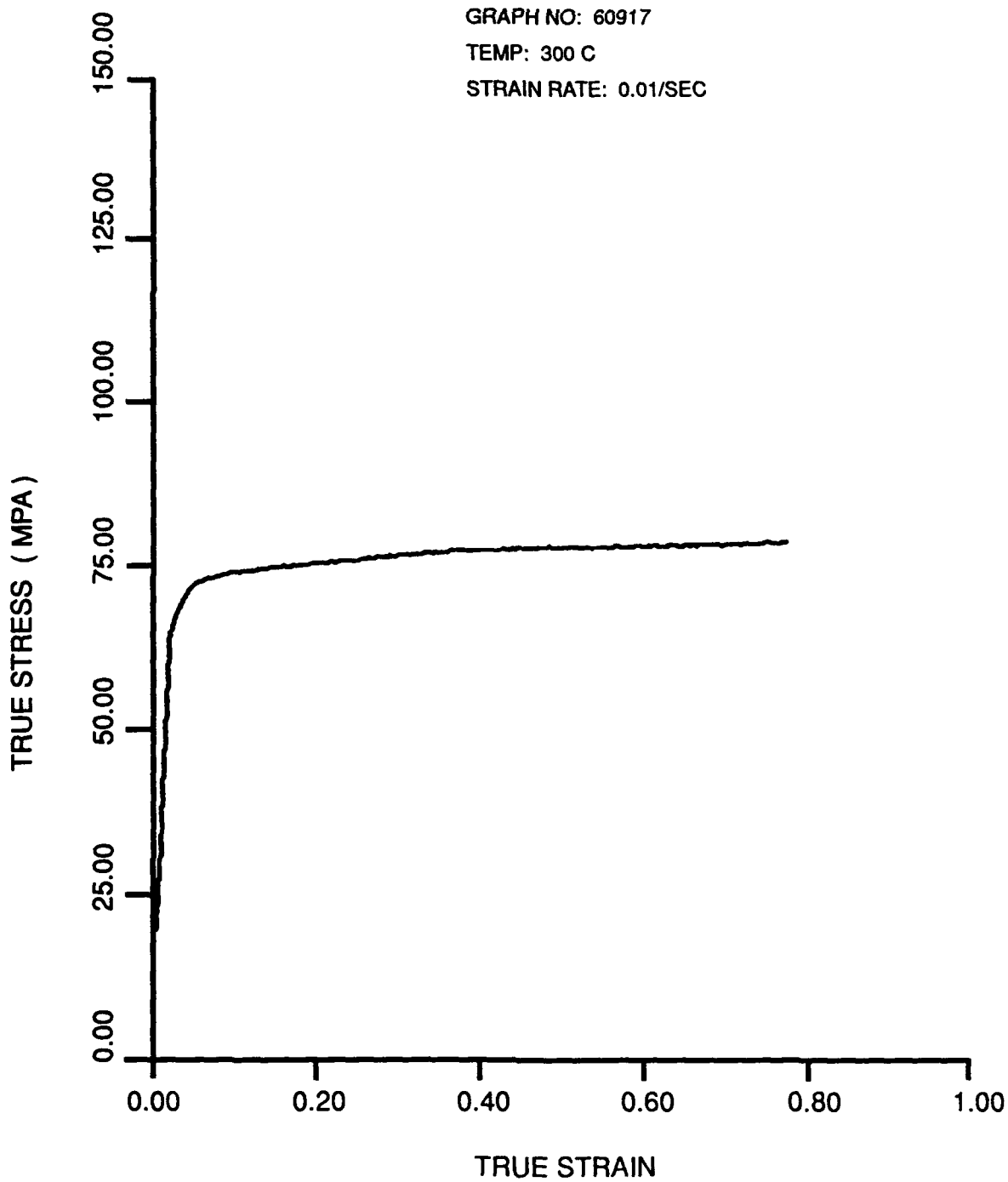
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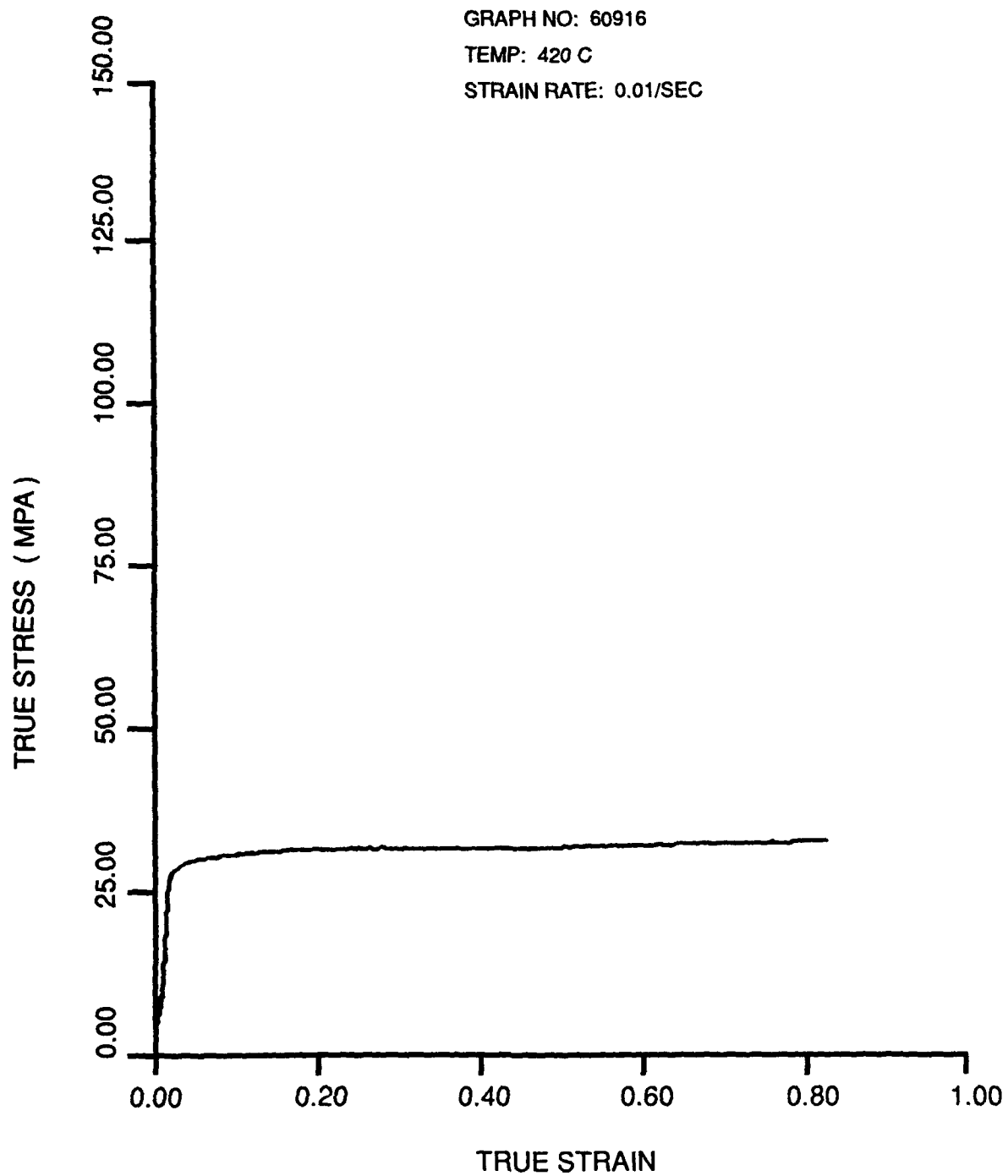
Cast Aluminum 6009

Testing Parameters

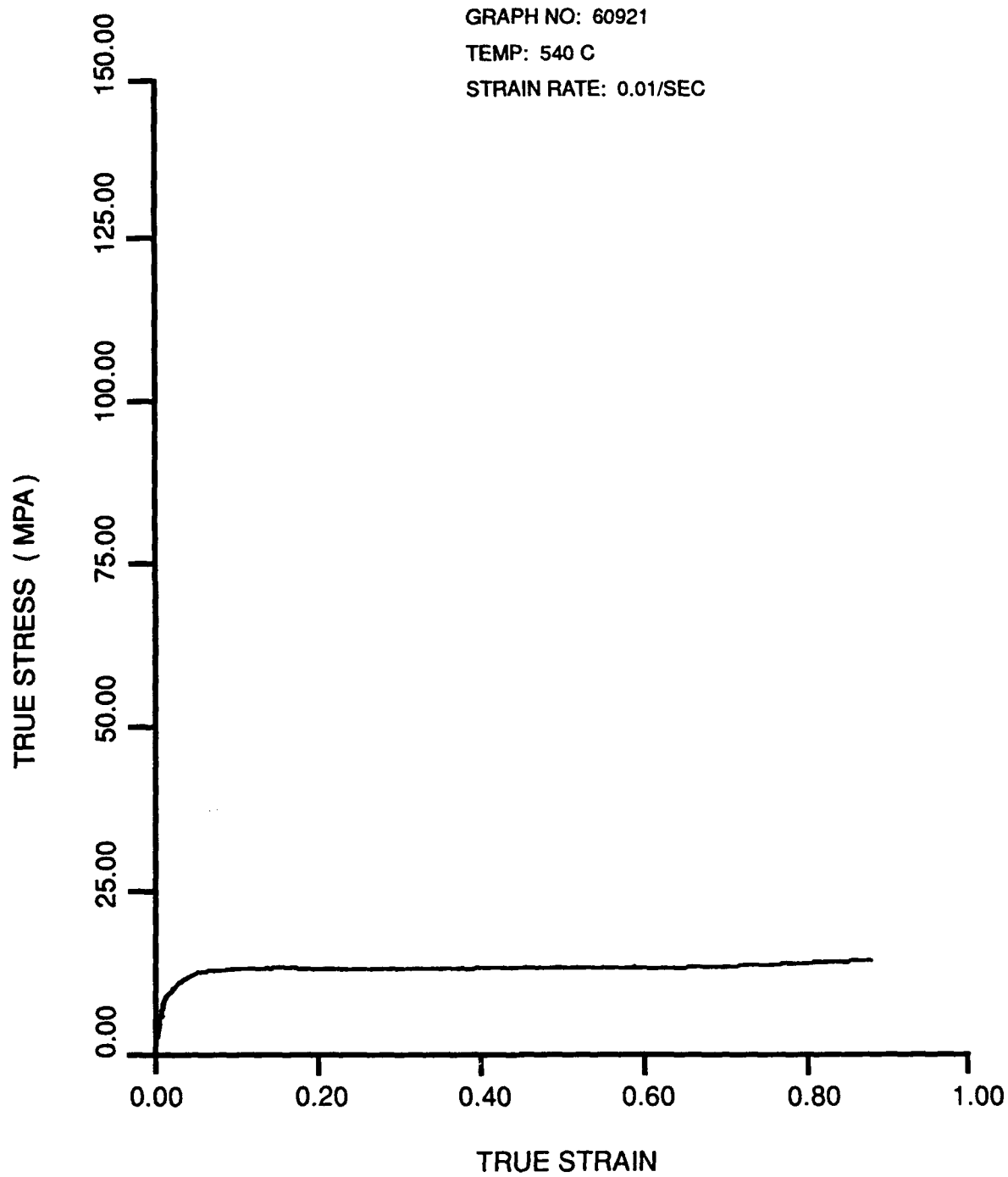
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0.01	540	60921	4
0.01	Combination	60925	5
0.1	360	60914	6
0.1	480	60915	7
0.1	Combination	60926	8
1.0	300	60913	9
1.0	420	60909	10
1.0	540	60912	11
1.0	Combination	60927	12
5.0	360	60901	13
5.0	480	60902	14
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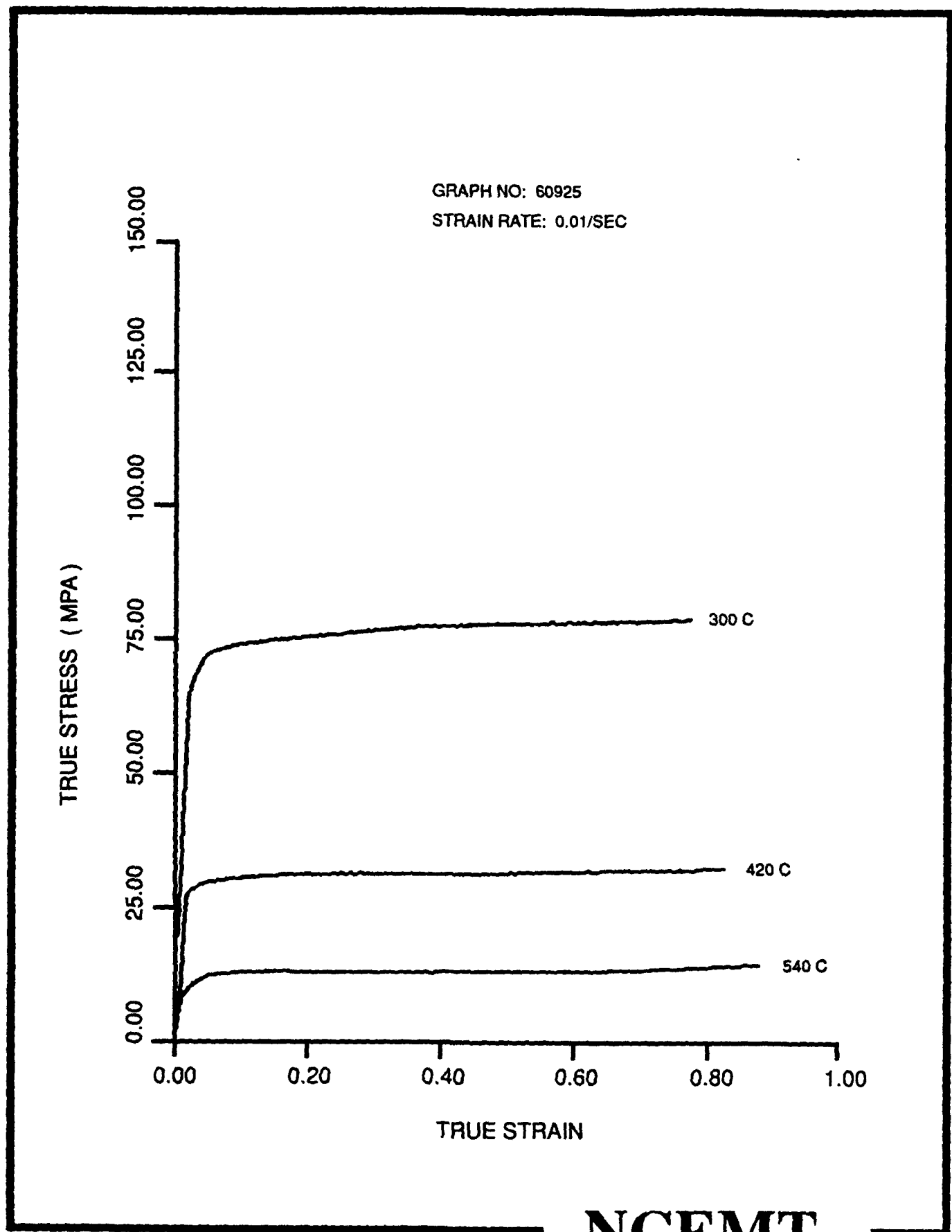
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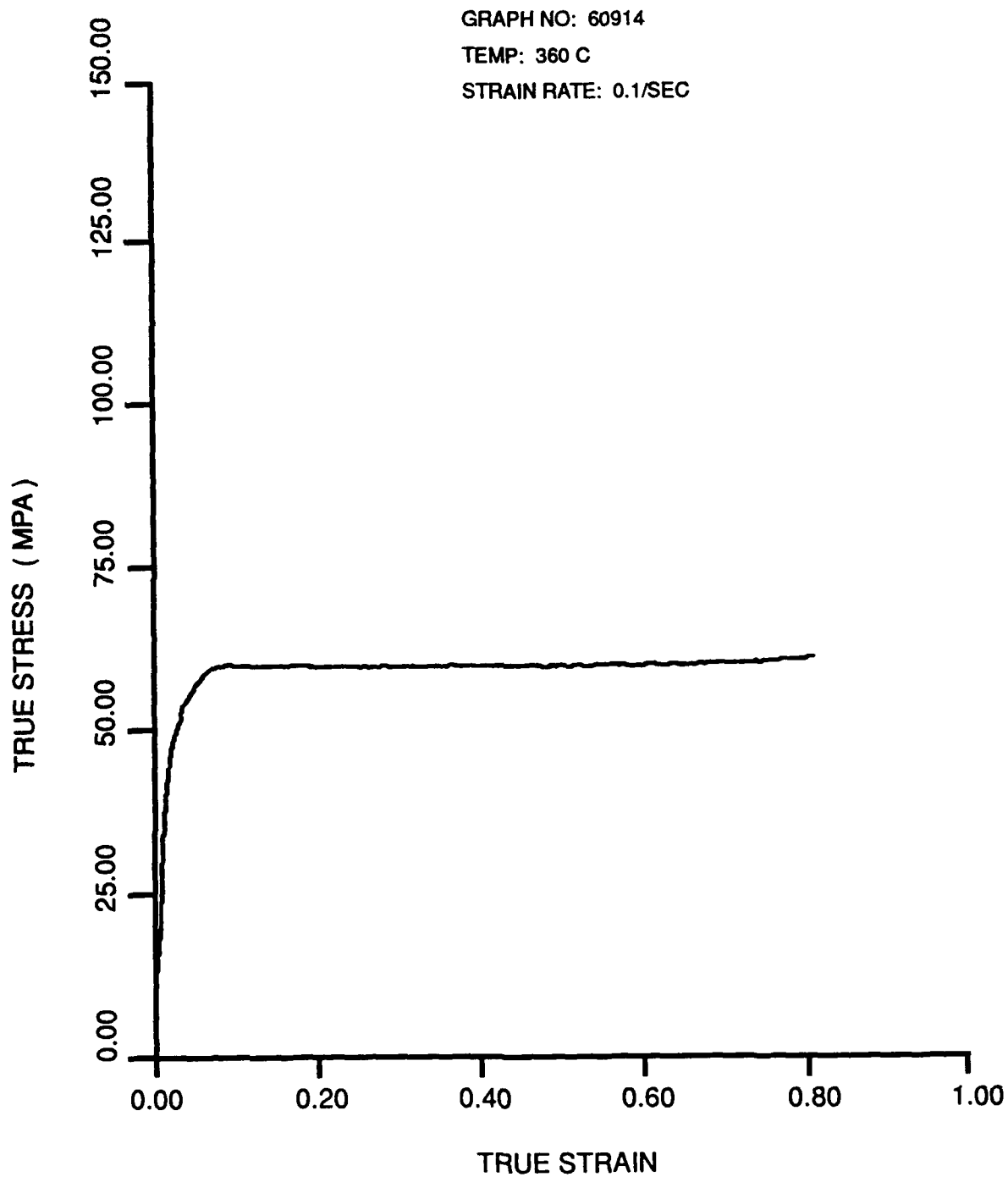


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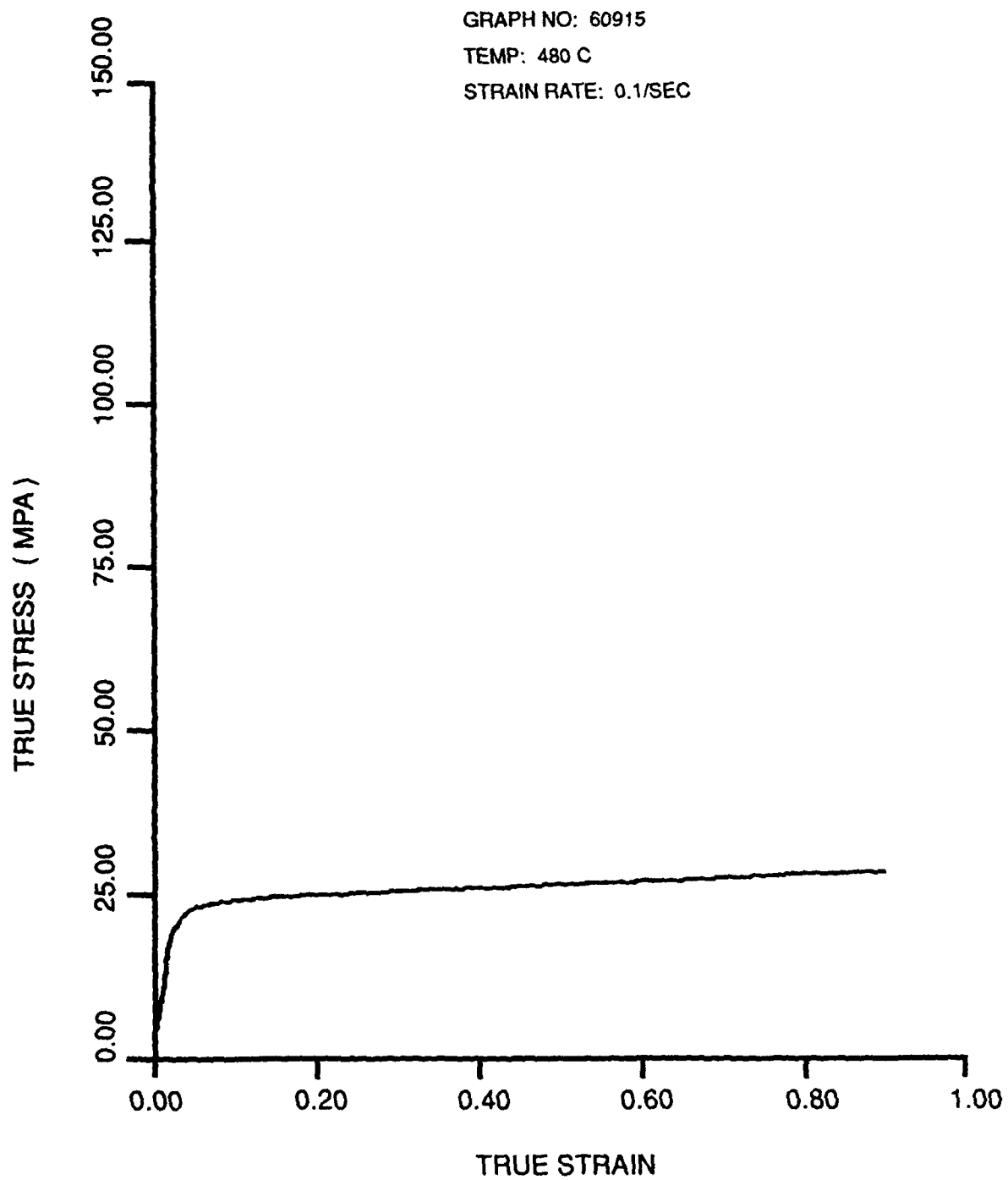


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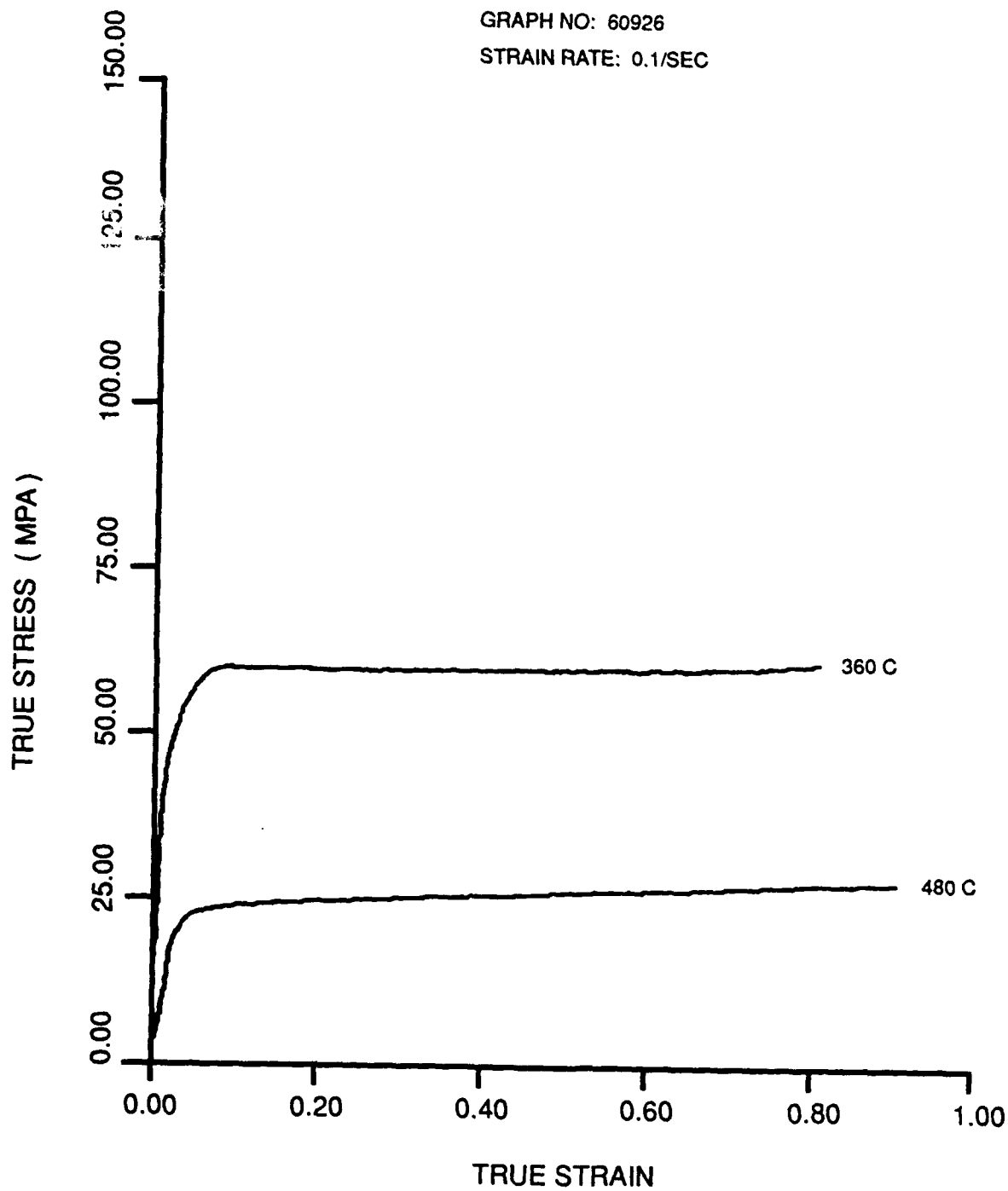




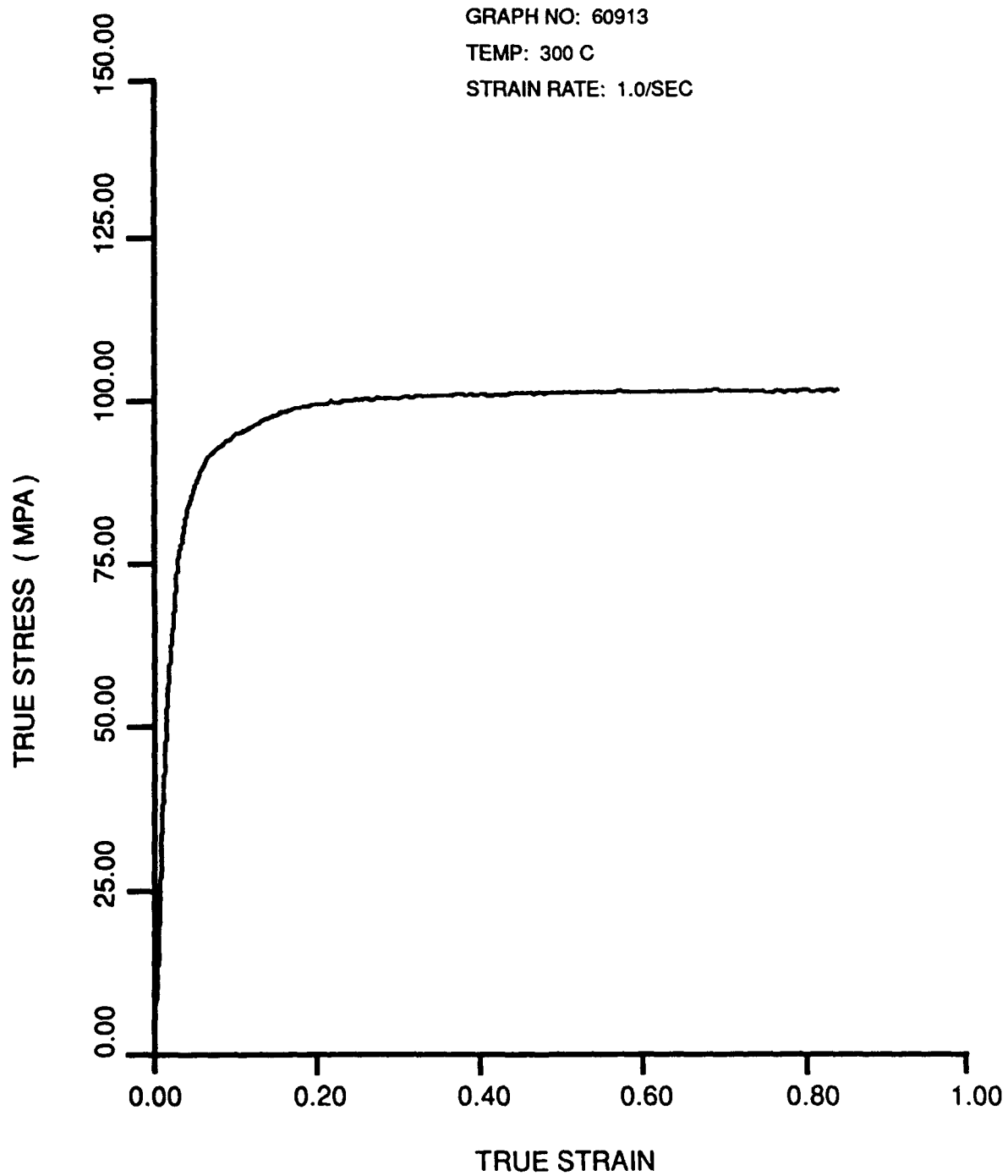
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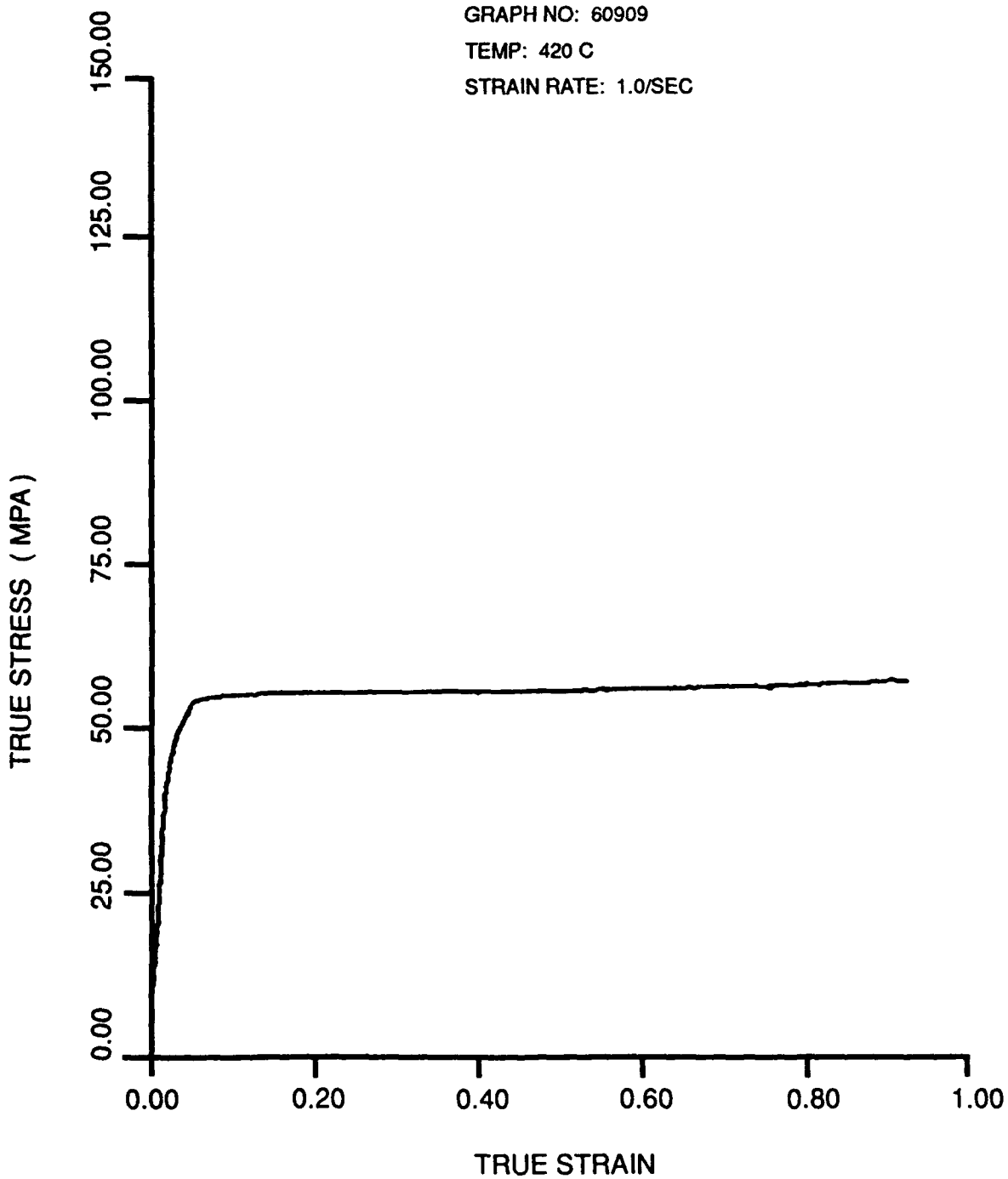
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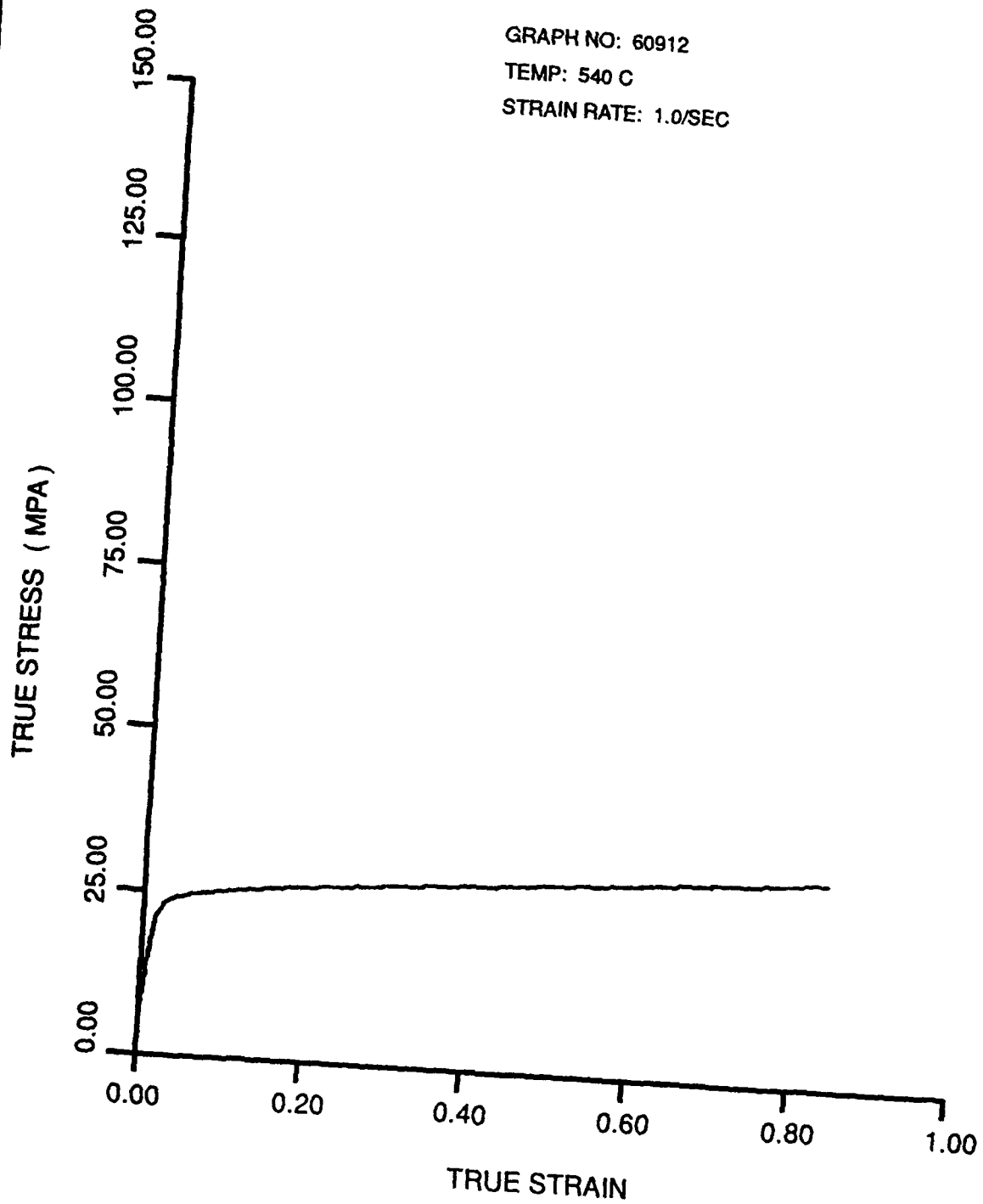
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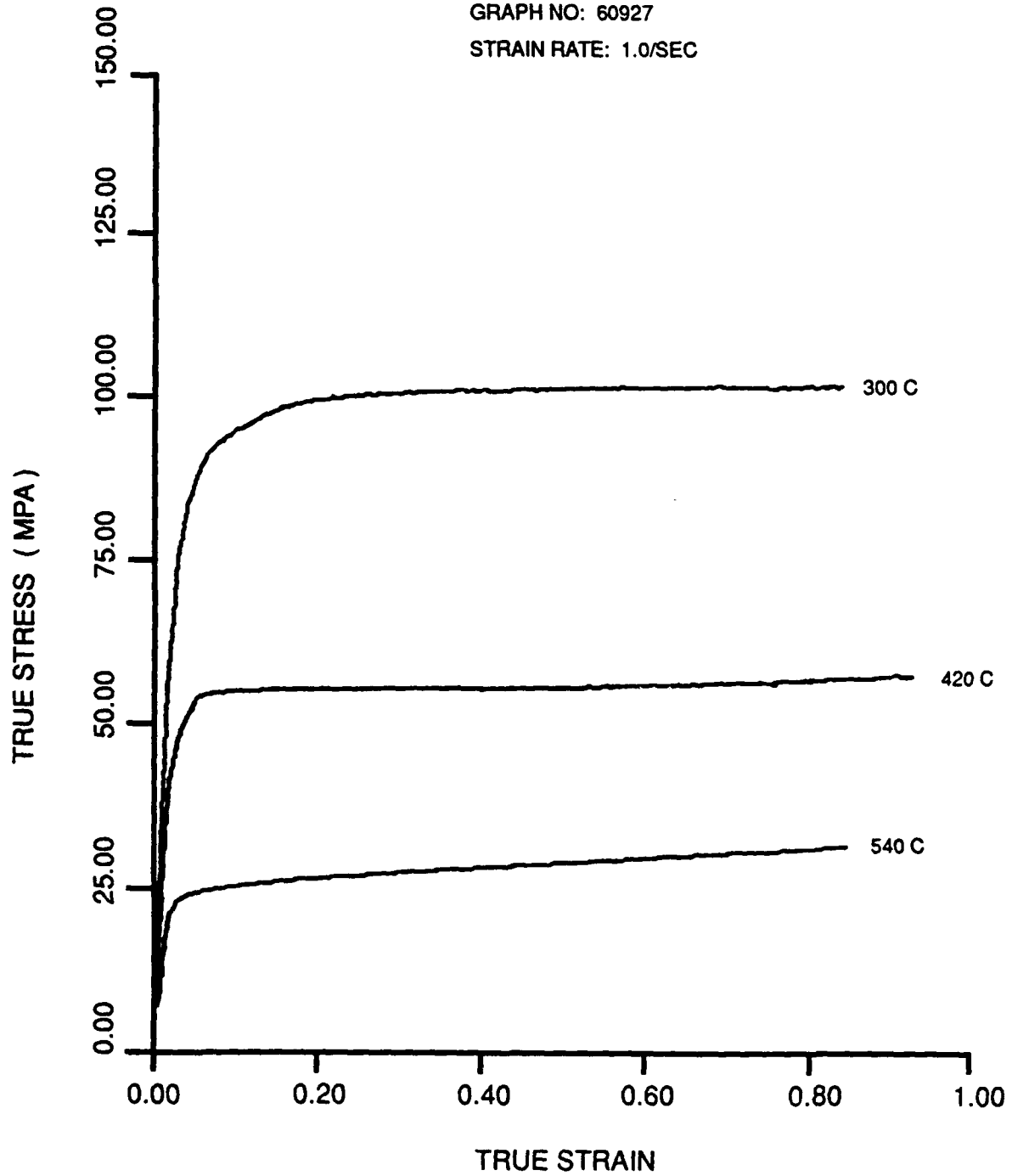


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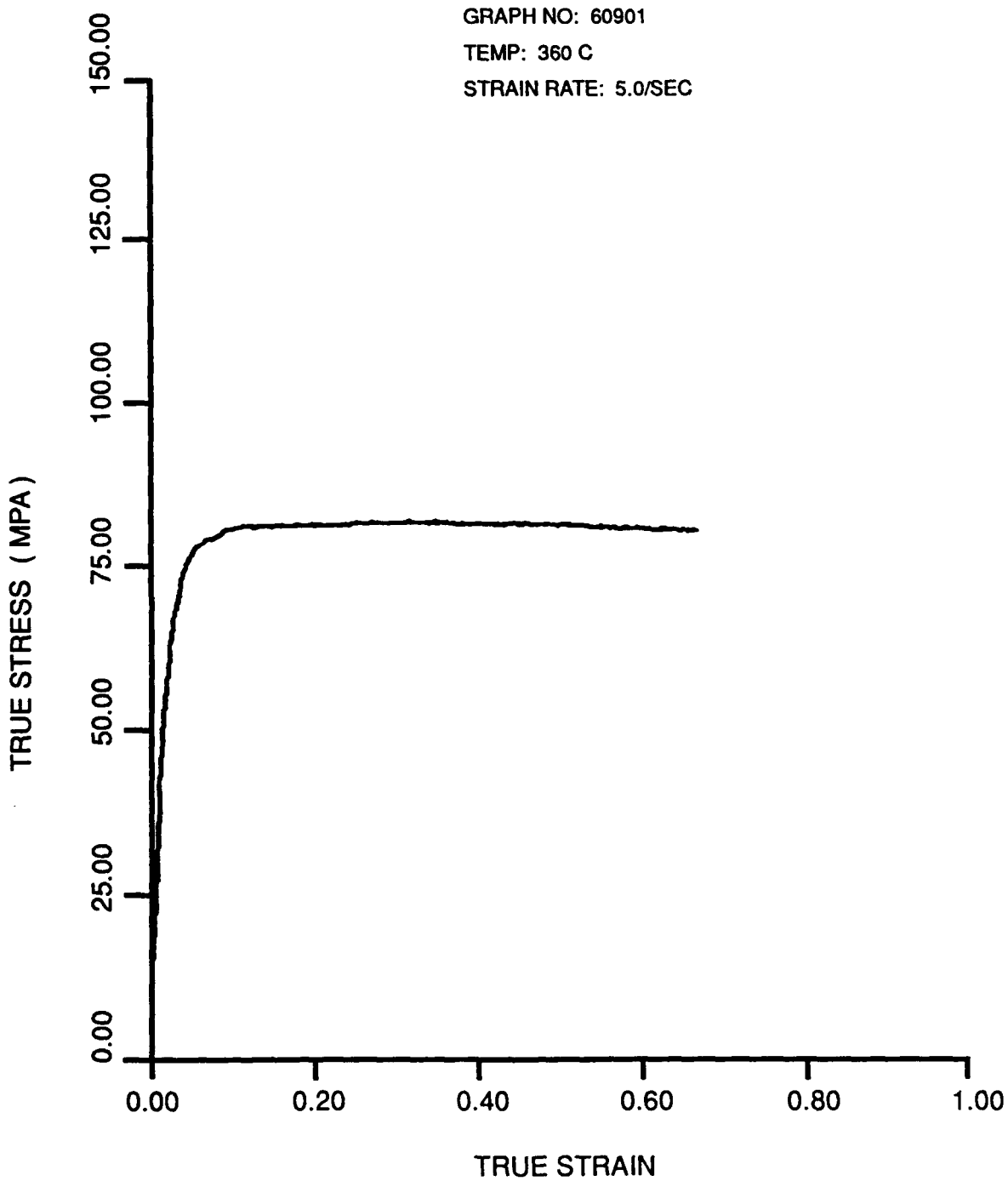


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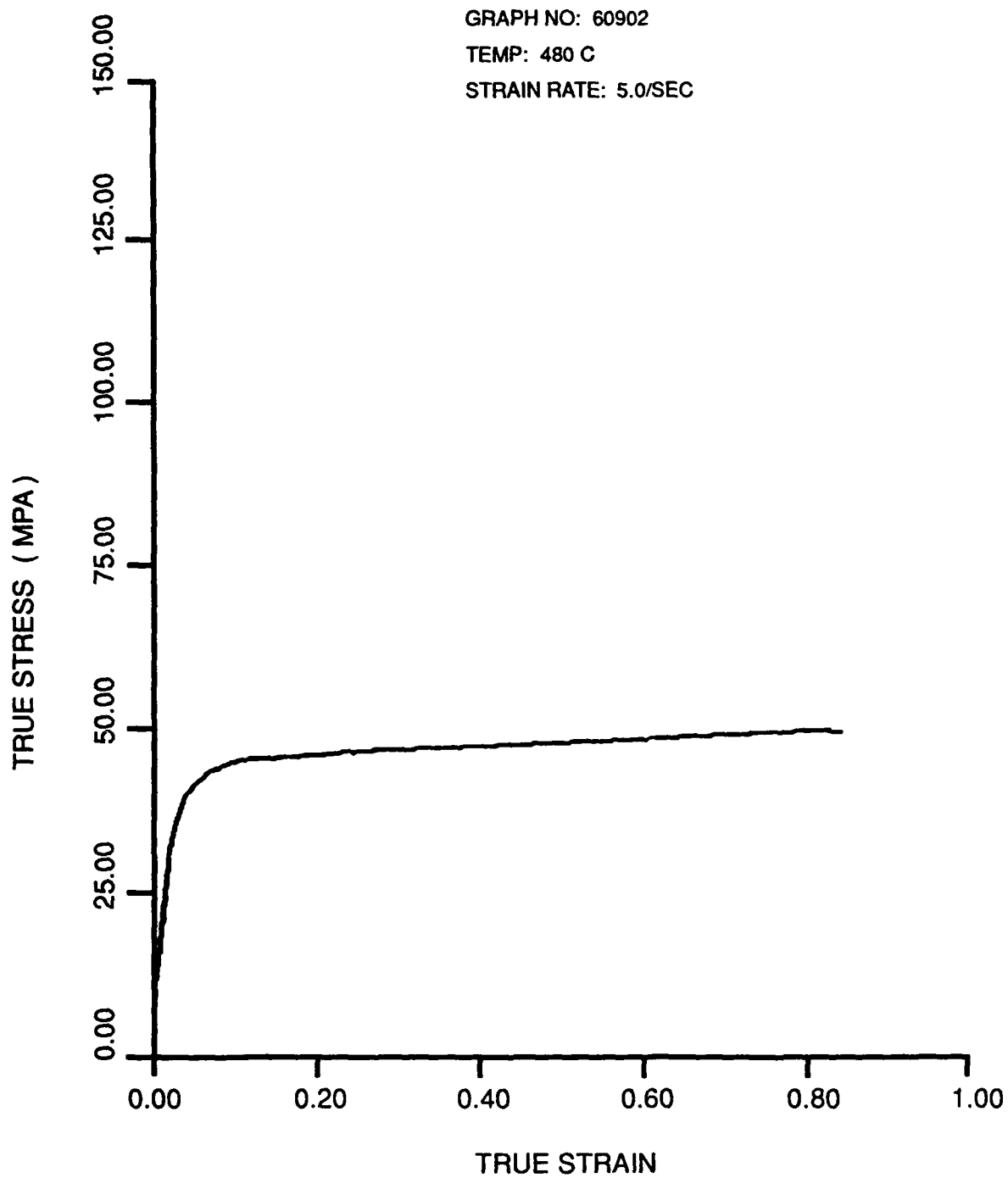
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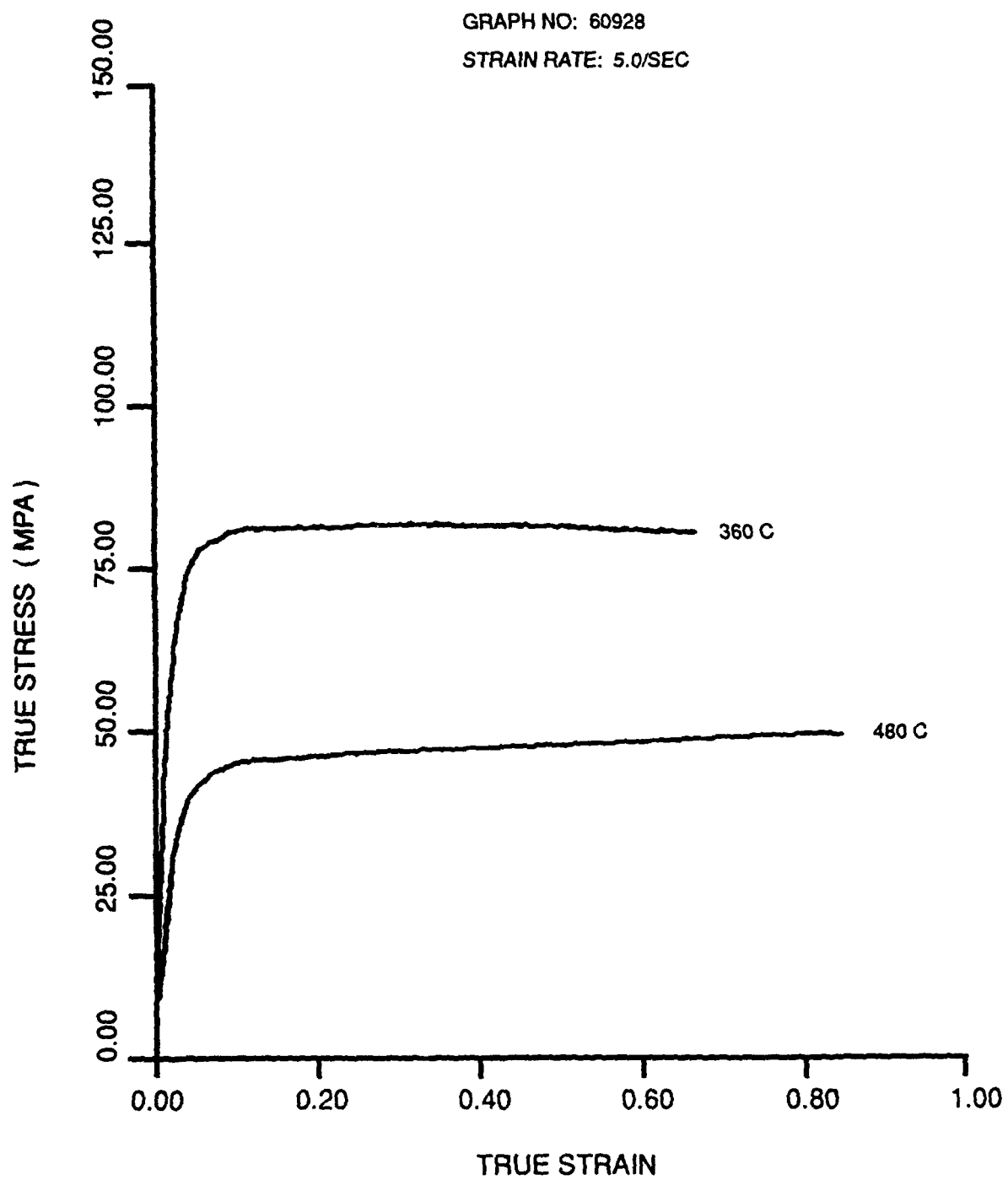
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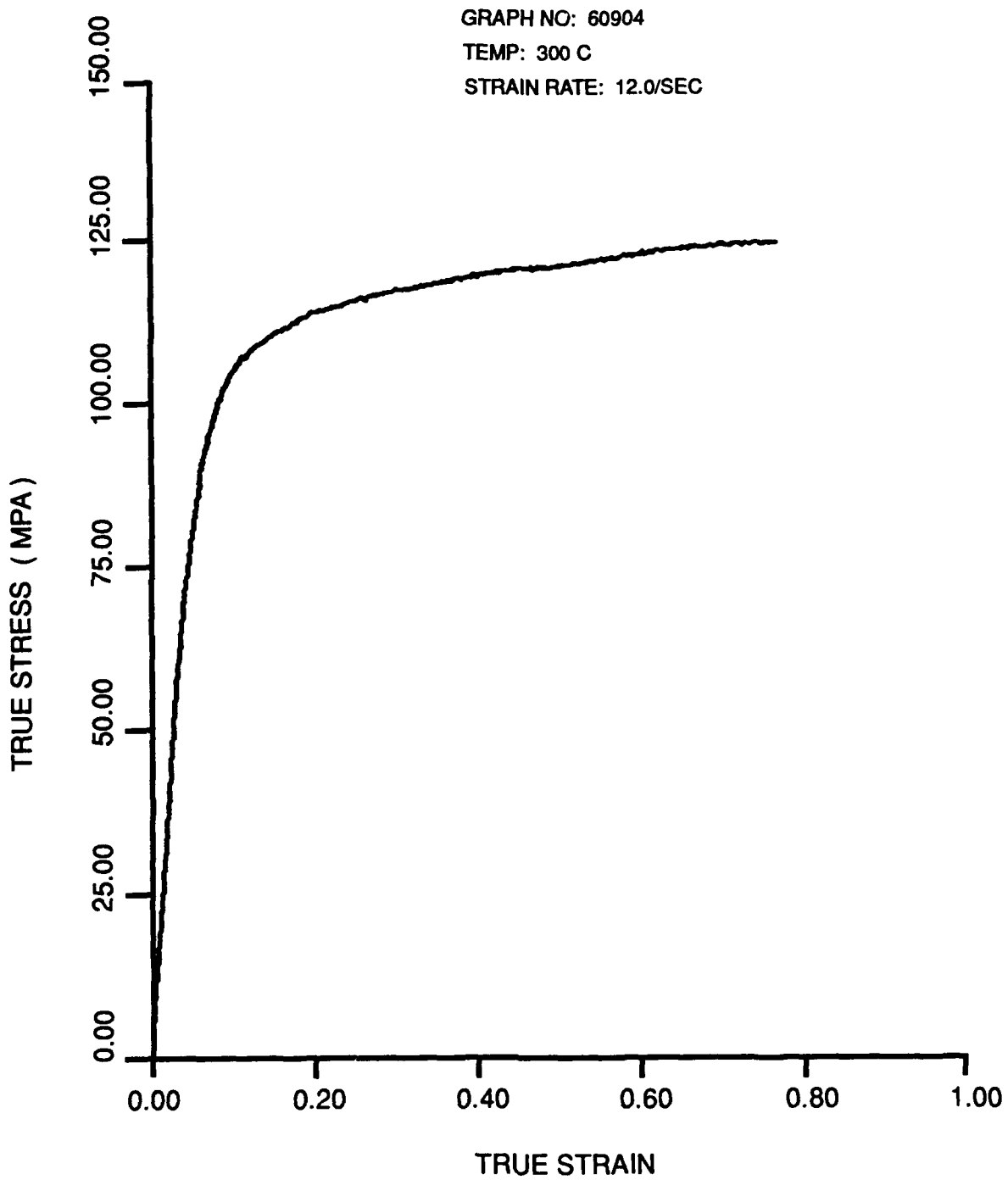
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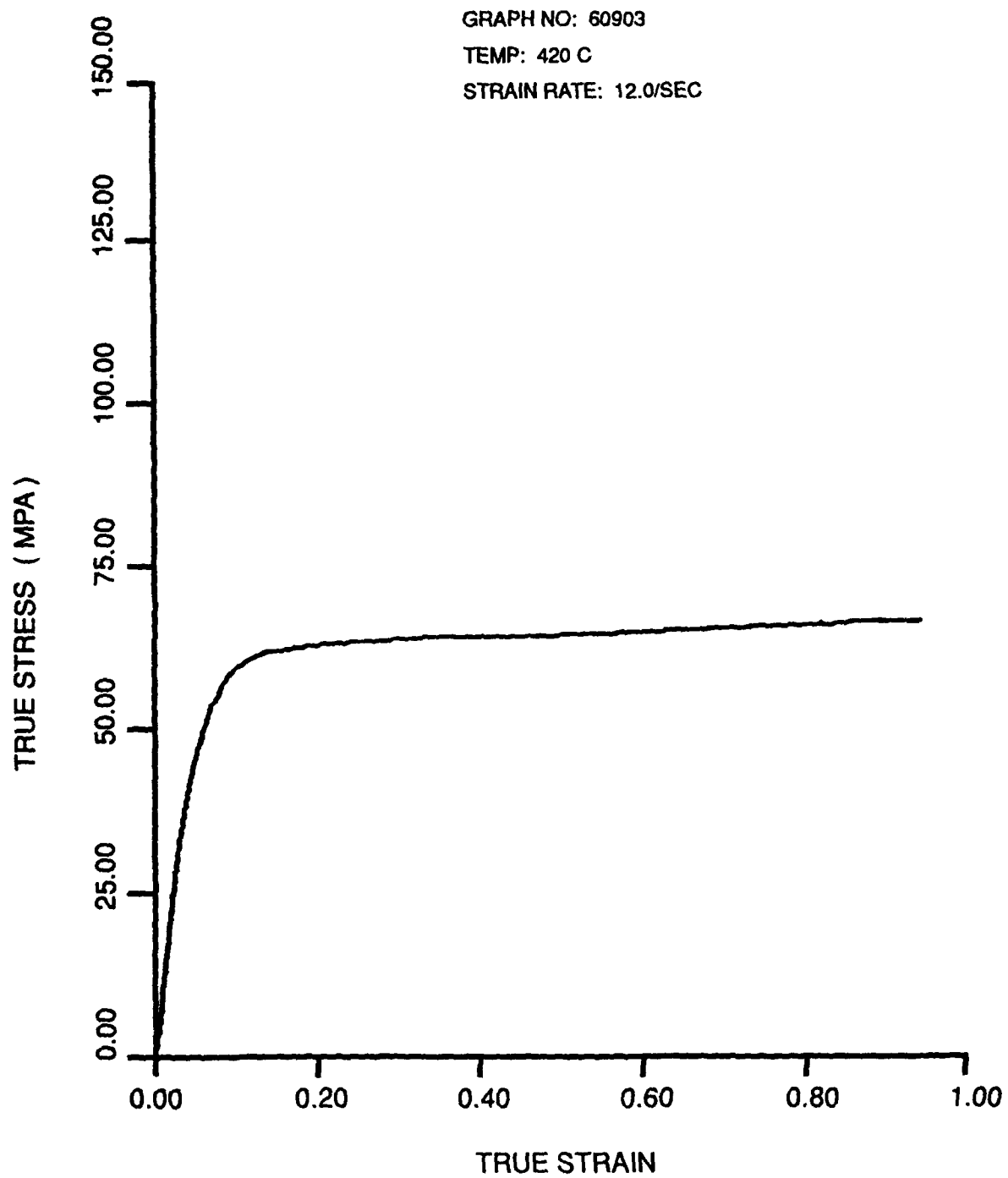
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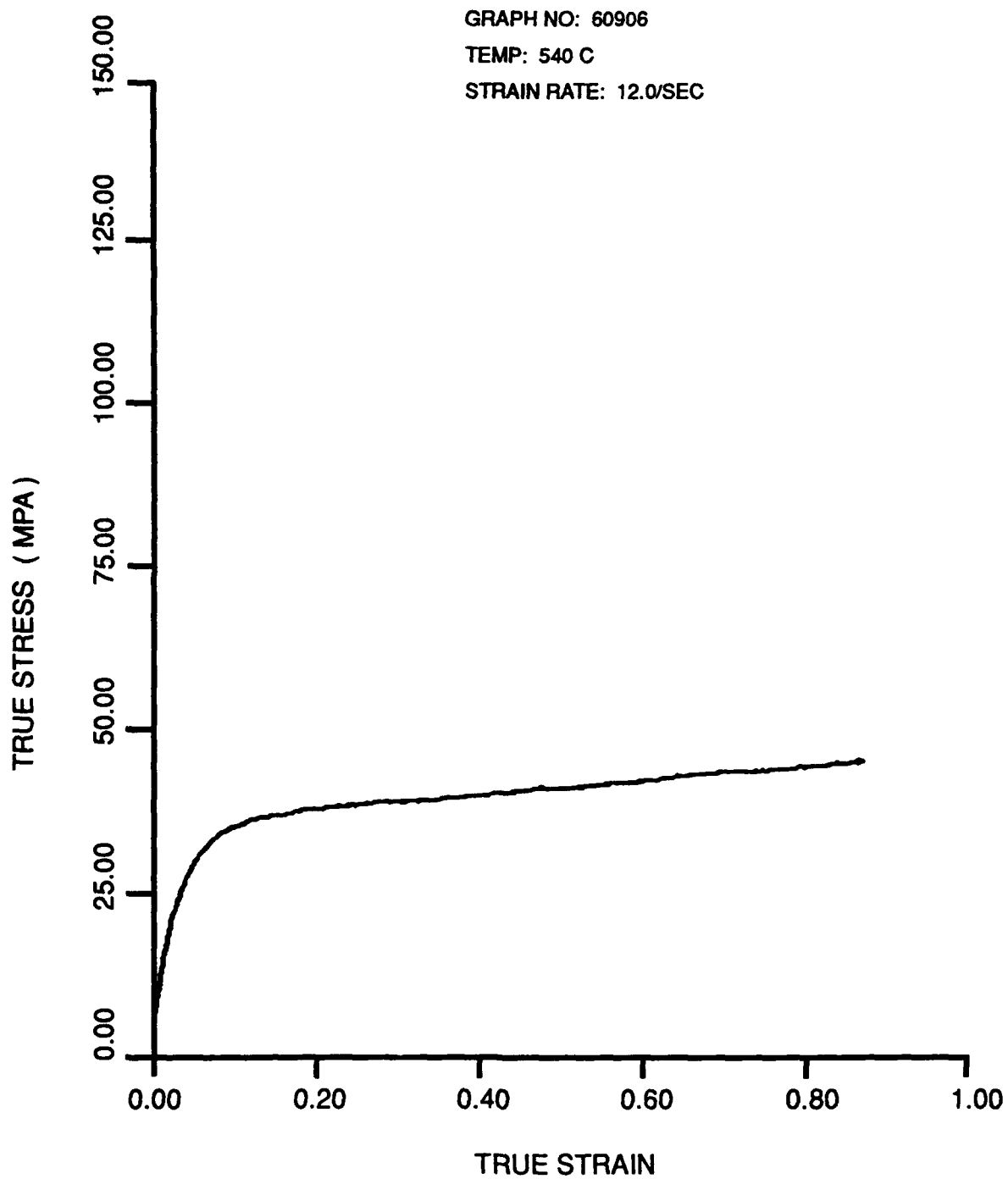
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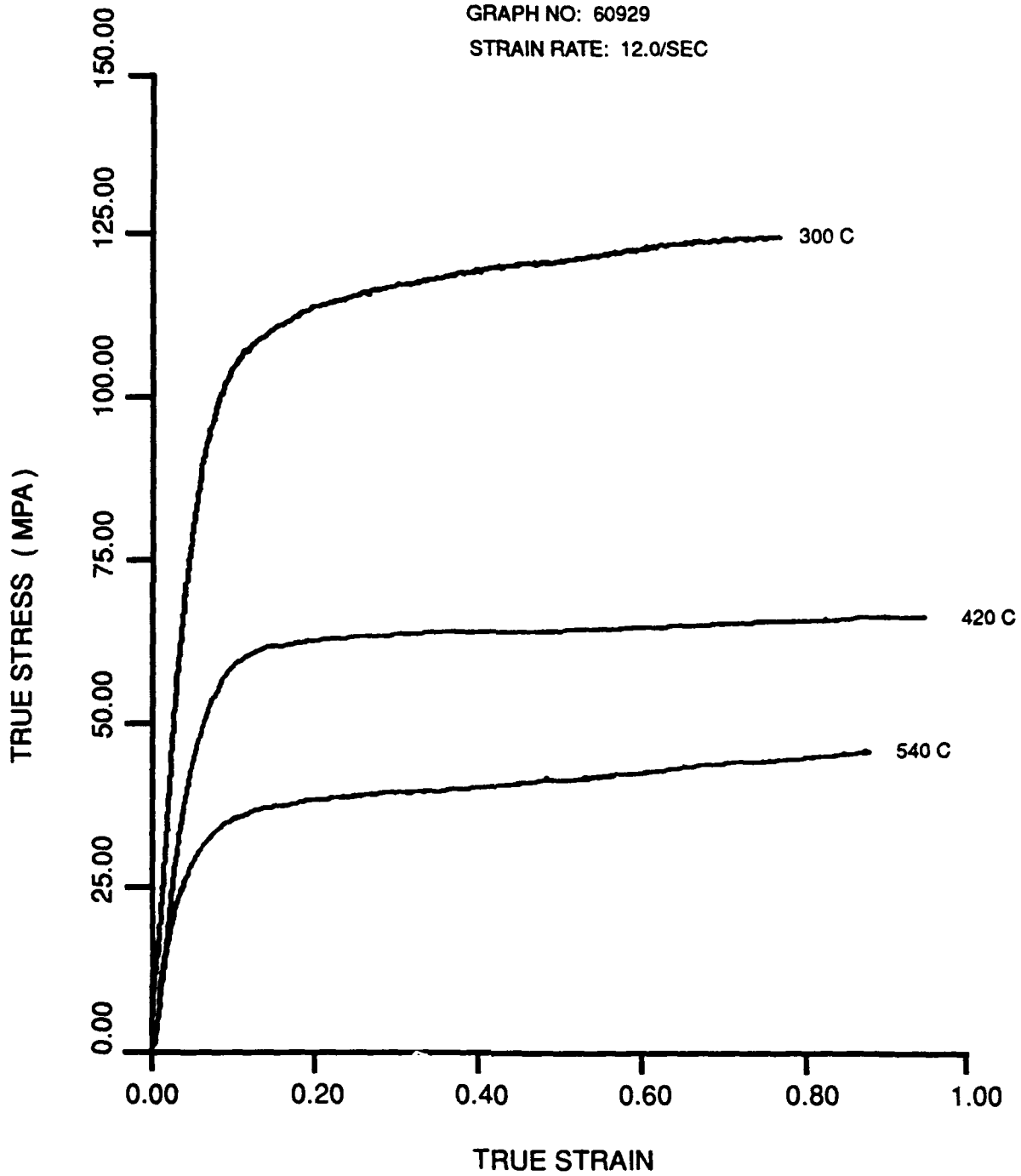


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